

# 2026

VALID TO 31 Dec

Australasian Certification Authority for  
Reinforcing and Structural Steels Ltd



PRODUCT CERTIFICATION  
[www.steelcertification.com](http://www.steelcertification.com)

## CERTIFICATE OF APPROVAL

### Product Conformity Certification

This is to certify that

**Orrcon Manufacturing Pty Ltd**

at

**121 Evans Rd**

**Salisbury Qld Australia 4107**



has satisfied the Authority that it complies with the rules of the ACRS Product Certification Scheme and the relevant ACRS Quality and Operations Assessment Procedures. Where appropriate, and as listed below, it has further satisfied the Authority that it manufactures and/or supplies products that conform with the Standards listed below, and is entitled to use the ACRS mark in relation to the products listed on this certificate.

### SCOPE OF CERTIFICATION

#### Manufacture of cold-formed structural steel hollow sections to AS/NZS 1163:2016

plus the requirements of the "Materials" and "Fabrication" sections of AS 4100:2020 Steel structures, or AS/NZS 5131:2016 Structural steelwork – Fabrication and erection, or AS/NZS 5100.6:2017 Bridge design - Steel and Composite, or the Materials and Brittle Fracture section of NZS 3404:2009 Steel Structures Standard – Materials fabrication and construction.

This certificate remains the property of the Authority and is issued subject to the Regulations of the Authority.

CERTIFICATE NUMBER	VERSION	FIRST APPROVAL	ISSUE DATE	EXPIRY DATE
160507	2	27 May 2016	01 January 2026	31 December 2026

SIGNED FOR ACRS

Andrew Wheeler,  
Executive Director

AUSTRALASIAN CERTIFICATION AUTHORITY FOR REINFORCING AND STRUCTURAL  
STEELS LTD | ABN: 40 096 692 545 | PO BOX 1369, CROWS NEST NSW 1585, AUSTRALIA

To check the validity of this certificate please scan the above Static QR Code with the ACRS  
Cloud App or visit [www.steelcertification.com](http://www.steelcertification.com)

Cert. Ref.: 049-04 160507 2

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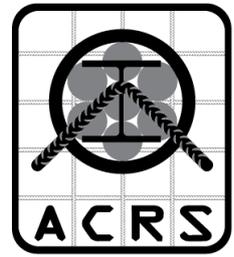
[WWW.JASANZ.ORG/REGISTER](http://WWW.JASANZ.ORG/REGISTER)  
Accreditation certificate  
number Z5221212AC

PRINTED ON 24/12/2025 FROM ACRS

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### Product Conformity Certification

Certificate Number: 160507  
Orrcon Manufacturing Pty Ltd

at  
121 Evans Rd  
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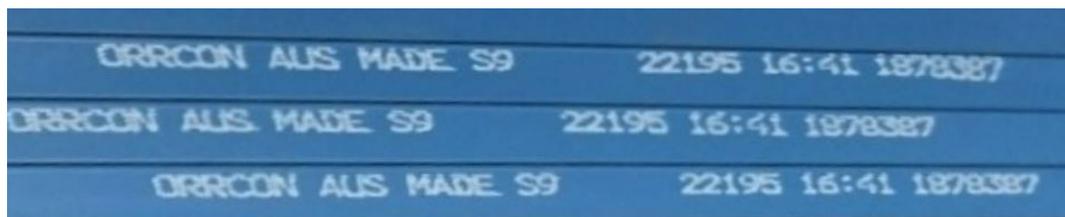
#### Products assessed by ACRS to the following Standards:

Cold-formed structural steel hollow sections to AS/NZS 1163:2016

- SHS:
  - 20x20 mm to 125x125 mm - Wall Thickness 1.6 to 6.0mm - Grades C250L0, C350L0
  - 20x20 mm to 125x125 mm - Wall Thickness 1.6 to 4.0mm - Grade C450L0
  - 50x50 mm - Wall Thickness 6.0mm - Grade C450
- RHS:
  - 38x25 mm, 50x20 mm to 150x100 mm, 185x65 mm - Wall Thickness 1.6 to 6.0 mm - Grade C350L0
  - 38x25 mm, 50x20 mm to 150x100 mm, 185x65 mm - Wall Thickness 1.6 to 4.0 mm - Grade C450L0
- CHS:
  - 25.4 to 168.3 mm OD - Wall Thickness 1.6 to 6.4 mm - Grades 250L0, C350L0
  - 25.4 to 127 mm OD - Wall Thickness 1.6 to 4.0 mm - Grade C450L0

#### Approved Company Information

##### Marking



##### Tag



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