

Structural Tubular Steel

Pipe (CHS), Square Tube (SHS)
& Rectangular Tube (RHS)



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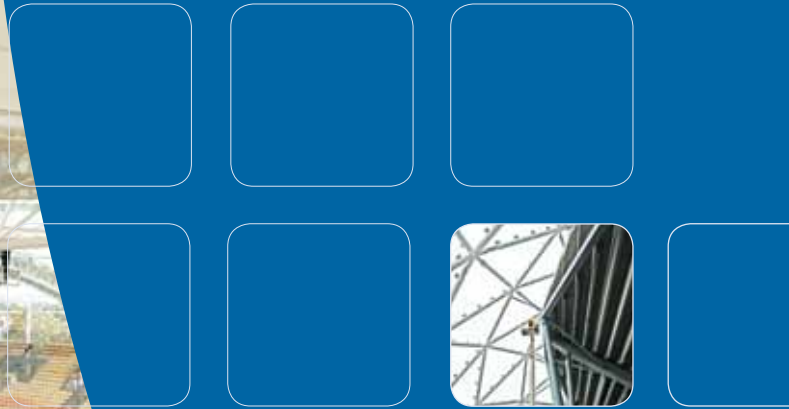


Orrcon Steel is a leading distributor and manufacturer of steel, tube and pipe in Australia. Our distribution centres are strategically located in Queensland, New South Wales, Victoria, South Australia and Western Australia providing a national distribution network. This network is complemented by an extensive spread of resellers and stockists in metropolitan and rural Australia.

Orrcon Steel offers a wide range of Electric Resistance Welding (ERW) Carbon Steel Structural Tubulars. Our Structural Tubular Products are a significant part of our production and are used across a wide range of structural applications from building structures to major sporting arenas, major mining and industry infrastructure, and for aesthetic structural use such as airports and shipping terminals.

Orrcon Steel manufactures and stocks product in size ranges from 25.4mm OD up to 610mm OD circulars, 20mm to 400mm squares and 38x25mm to 400x300mm rectangles. Some gauges within this range will be sourced from pre-qualified suppliers which may involve longer lead times. Sizes outside this range are available subject to enquiry.

Structural tubulars, including CHS, SHS and RHS are manufactured to the Australian Standard for structural steel hollow section AS/NZS 1163 and cover steel grades C250L0, C350L0, C450L0.



HOLLOW SECTION SPECIFICATIONS FOR THE AUSTRALIAN CONSTRUCTION INDUSTRY

Australian Standard AS/NZS 1163 Structural Steel Hollow Sections is the current applicable standard used by the Australian Construction Industry for all steel hollow sections used in any building construction in Australia and New Zealand. The standard embraces some unique testing requirements. These include but are not limited to:

- All test pieces for tensile and impact testing shall be cut so that the major axis is in the longitudinal direction.
- All test pieces for cold flattening testing shall be cut in the transverse direction.
- For all tensile and impact testing, the test pieces shall be aged by heating to a temperature between 150° C and 200° C for a period not less than 15 minutes.
- The mass of a length of hollow section shall not be less than 96% of the specified mass of the nominal section.
- Hollow sections produced by electric resistance welding shall have the external weld upset removed. Circular sections ≥ 168.3 OD are internally scarfed to remove internal weld upset. It is not mandatory to remove the internal weld upset.

SURFACE FINISHES

A variety of surface finishes are available across the size range of structural tubulars but not all finishes are available in all sizes. If in doubt please contact your nearest Orrcon Steel office regarding a particular items availability.

Current surface finishes include:

- SMARTCOTE™** – Painted blue/black water based acrylic primer.
- ALLGAL™** – Electro-galvanised internal and external surface.
- ALLGAL™ PCQ** – Powder coat quality – no tube mark, oiled.
- Hot Dip Galvanised** – Internal and external surface.
- Oiled** – lightly oiled for short term corrosion protection.
- NOPC** – No oil, paint or coating.

ADDITIONAL SERVICES

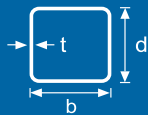
- Processing** – Orrcon Steel offers processing options including laser tube cutting, pack cutting, pipe threading, shouldering and roll grooving.
- MINIPAKS®** – Easier to handle, store, and transport. Special length MINIPAKS® available ex rolling as per rolling program. Minimum order quantities may apply.
- Jet Rolling** – Rolling of product outside the normal schedule.



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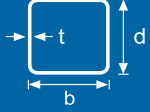
STRUCTURAL SQUARE (SHS)

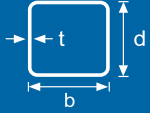


Section: Square (SHS)
Standard - Grade: AS/NZS1163 - C350L0
Surface Finish: PTD / ALLGAL / OILED / NOPC

Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack	Lengths / MiniPak
		PTD	ALLGAL				
6500mm Length							
20x20	1.6	✓	✓	0.87	1146	100	49
25x25	1.6	✓	✓	1.12	890	100	49
25x25	2.0	✓	✓	1.36	733	100	49
25x25	2.5	✓	✓	1.64	610	100	49
25x25	3.0	✓	✓	1.89	529	100	49
8000mm Length							
30x30	1.6	✓	✓	1.38	727	100	49
30x30	2.0	✓	✓	1.68	596	100	49
30x30	2.5	✓	✓	2.03	492	100	49
30x30	3.0	✓	✓	2.36	423	64	36
35x35	1.6	✓	✓	1.63	615	100	49
35x35	2.0	✓	✓	1.99	502	100	49
35x35	2.5	✓	✓	2.42	412	64	30
35x35	3.0	✓	✓	2.83	353	64	30
40x40	1.6	✓	✓	1.88	533	81	36
40x40	2.0	✓	✓	2.31	434	81	36
40x40	2.5	✓	✓	2.82	355	64	30
40x40	3.0	✓	✓	3.30	303	64	30
40x40	4.0	✓	✓	4.09	244	49	25
50x50	1.6	✓	✓	2.38	420	64	30
50x50	2.0	✓	✓	2.93	341	64	30
50x50	2.5	✓	✓	3.60	278	49	25
50x50	3.0	✓	✓	4.25	236	49	25
50x50	4.0	✓	✓	5.35	187	36	20
50x50	5.0	✓	✓	6.39	156	30	16
50x50	6.0	✓	✓	7.32	137	25	12
65x65	1.6	✓	✓	3.13	319	49	25
65x65	2.0	✓	✓	3.88	258	42	20
65x65	2.5	✓	✓	4.78	209	42	20
65x65	3.0	✓	✓	5.66	177	36	20
65x65	4.0	✓	✓	7.23	138	30	16
65x65	5.0	✓	✓	8.75	114	25	12
65x65	6.0	✓	✓	10.15	99	20	12

STRUCTURAL SQUARE (SHS)

 Section: Square (SHS) Standard - Grade: AS/NZS1163 - C350L0 Surface Finish: PTD / ALLGAL / OILED / NOPC							
Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack	Lengths / MiniPak
		PTD	ALLGAL				
8000mm Length							
75x75	2.0	✓	✓	4.50	222	30	16
75x75	2.5	✓	✓	5.56	180	30	16
75x75	3.0	✓	✓	6.60	152	30	16
75x75	3.5	✓	✓	7.53	133	25	12
75x75	4.0	✓	✓	8.49	118	25	12
75x75	5.0	✓	✓	10.32	97	20	9
75x75	6.0	✓		12.03	83	16	9
89x89	2.0	✓	✓	5.38	186	25	9
89x89	2.5	✓	✓	6.66	150	20	9
89x89	3.5	✓	✓	9.07	110	20	9
89x89	5.0	✓	✓	12.51	80	16	9
89x89	6.0	✓		14.67	68	12	6
100x100	2.0	✓	✓	6.07	165	20	12
100x100	2.5	✓	✓	7.53	133	20	9
100x100	3.0	✓	✓	8.96	112	20	9
100x100	4.0	✓	✓	11.63	86	12	9
100x100	5.0	✓	✓	14.24	70	12	6
100x100	6.0	✓		16.74	60	12	6
100x100	9.0	✓		23.50	43	9	

 Section: Square (SHS) Standard - Grade: AS/NZS1163 - C350L0 Surface Finish: PTD / ALLGAL / OILED / NOPC								
Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack 8000mm	Lengths / Pack 12000mm	Lengths / MiniPak 8000 & 12000mm
		PTD	ALLGAL					
8000mm & 12000mm Length								
125x125	4.0	✓	✓	14.80	68	9	9	6
125x125	5.0	✓	✓	18.17	55	9	9	6
125x125	6.0	✓		21.45	47	9	9	4
125x125	9.0	✓		30.60	33	8	4	
150x150	5.0	✓		22.10	45	9	6	
150x150	6.0	✓		26.20	38	6	6	
150x150	9.0	✓		37.70	27	6	4	
200x200	5.0	✓		29.90	33	6	4	
200x200	6.0	✓		35.60	28	4	4	
200x200	9.0	✓		51.80	19	4	2	
200x200	12.5	✓		69.40	14	2	2	
200x200	16.0	✓		85.50	12	1	1	
250x250	6.0	✓		45.00	22	4	2	
250x250	9.0	✓		65.90	15	2	2	
250x250	12.5	✓		89.00	11		1	
250x250	16.0	✓		111.00	9		1	
300x300	6.0	✓		54.42	18	1	1	
300x300	9.0	✓		80.05	12		1	
300x300	12.5	✓		109.00	9		1	
300x300	16.0	✓		136.00	7		1	
350x350	9.0	✓		94.18	11		1	
350x350	12.5	✓		128.00	8		1	
350x350	16.0	✓		161.00	6		1	
400x400	9.0	✓		108.31	9		1	
400x400	12.5	✓		148.00	7		1	
400x400	16.0	✓		186.00	5		1	

NOTE:

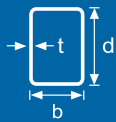
- * Non standard sizes, surface finish and lengths available, subject to enquiry. Minimum order quantities (MOQ) apply.
- * C450L0 grade available for some sizes, subject to enquiry. Minimum order quantities (MOQ) apply.
- * NOPC & OILED available upon enquiry.

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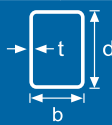
STRUCTURAL RECTANGULAR (RHS)



Section: Rectangular (RHS)
 Standard - Grade: AS/NZS1163 - C350L0
 Surface Finish: PTD / ALLGAL / OILED / NOPC

Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack	Lengths / MiniPak
		PTD	ALLGAL				
8000mm Length							
50x25	1.6	✓	✓	1.75	571	96	48
50x25	2.0	✓	✓	2.15	465	96	48
50x25	2.5	✓	✓	2.62	382	72	36
50x25	3.0	✓	✓	3.07	326	60	30
65x35	1.6	✓	✓	2.38	420	54	24
65x35	2.0	✓	✓	2.93	341	54	24
65x35	2.5	✓	✓	3.60	278	54	24
65x35	3.0	✓	✓	4.25	236	45	21
65x35	4.0	✓	✓	5.35	187	45	21
75x25	1.6	✓	✓	2.38	420	65	32
75x25	2.0	✓	✓	2.93	341	65	32
75x25	2.5	✓	✓	3.60	278	48	24
75x50	1.6	✓	✓	3.01	332	42	20
75x50	2.0	✓	✓	3.72	269	42	20
75x50	2.3	✓	✓	4.24	236	42	20
75x50	2.5	✓	✓	4.58	218	42	20
75x50	3.0	✓	✓	5.42	184	35	18
75x50	4.0	✓	✓	6.92	145	28	12
75x50	5.0	✓	✓	8.35	120	24	12
75x50	6.0	✓	✓	9.67	103	20	12
100x50	1.6	✓	✓	3.64	275	32	15
100x50	2.0	✓	✓	4.50	222	32	15
100x50	2.5	✓	✓	5.56	180	32	15
100x50	3.0	✓	✓	6.60	152	32	15
100x50	3.5	✓	✓	7.53	133	24	12
100x50	4.0	✓	✓	8.49	118	24	12
100x50	5.0	✓	✓	10.32	97	18	9
100x50	6.0	✓	✓	12.03	83	15	9

STRUCTURAL RECTANGULAR (RHS)



Section: Rectangular (RHS)
Standard - Grade: AS/NZS1163 - C350L0
Surface Finish: PTD / ALLGAL / OILED / NOPC

Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack 8000mm	Lengths / Pack 12000mm	Lengths / MiniPak 8000 & 12000mm
		PTD	ALLGAL					
8000mm & 12000mm Length								
125x75	2.0	✓	✓	6.07	165	20		12
125x75	2.5	✓	✓	7.53	133	20	20	12
125x75	3.0	✓	✓	8.96	112	20	20	12
125x75	4.0	✓	✓	11.63	86	15	15	8
125x75	5.0	✓	✓	14.24	70	15	15	8
125x75	6.0	✓		16.74	60	12	12	6
150x50	2.0	✓	✓	6.07	165	21	21	15
150x50	2.5	✓	✓	7.53	133	21	21	12
150x50	3.0	✓	✓	8.96	112	21	21	12
150x50	4.0	✓	✓	11.63	86	15	15	8
150x50	5.0	✓	✓	14.24	70	15	15	8
150x50	6.0	✓		16.74	60	15	15	8
150x100	3.0	✓	✓	11.31	88	12	12	8
150x100	4.0	✓	✓	14.77	68	12	12	8
150x100	5.0	✓	✓	18.17	55	12	12	8
150x100	6.0	✓		21.45	47	9	9	4
150x100	9.0	✓		30.60	33	6	4	4
200x100	4.0	✓		17.90	56	8	6	
200x100	5.0	✓		22.10	45	8	6	
200x100	6.0	✓		26.20	38	8	4	
200x100	9.0	✓		37.70	27	6	4	
250x150	5.0	✓		29.94	33	6	4	
250x150	6.0	✓		35.58	28	4	4	
250x150	9.0	✓		51.79	19	4	2	
250x150	12.5	✓		69.40	14	2	2	
250x150	16.0	✓		85.50	12	1	1	
300x200	6.0	✓		45.00	22		2	
300x200	9.0	✓		65.92	15		2	
300x200	12.5	✓		89.00	11		1	
300x200	16.0	✓		111.00	9		1	
350x250	12.5	✓		109.00	9		1	
350x250	16.0	✓		136.00	7		1	
400x200	6.0	✓		54.42	18	1		
400x200	9.0	✓		80.05	12	1		
400x200	12.5	✓		109.00	9		1	
400x300	9.0	✓		94.18	11		1	
400x300	12.5	✓		128.00	8		1	
400x300	16.0	✓		161.00	6		1	

NOTE:

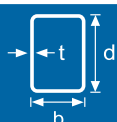
- * Some 5.0mm ALLGAL sections available ex-rollings. Minimum order quantities (MOQ) apply.
- * Non standard sizes, surface finish and lengths available, subject to enquiry. Minimum order quantities (MOQ) apply.
- * C450L0 grade available for some sizes subject to enquiry. Minimum order quantities (MOQ) apply.
- * NOPC & OILED available upon enquiry.



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STRUCTURAL RECTANGULAR NON-STANDARD (RHS)



Section: Rectangular (RHS)
 Standard - Grade: AS/NZS1163 - C350L0
 Surface Finish: PTD / ALLGAL / OILED / NOPC

Size dxb (mm)	Nom. Thick (mm)	Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack	Lengths / MiniPak
		PTD	ALLGAL				
8000mm Length							
38x25	1.6	✓	✓	1.45	689	72	36
38x25	2.0	✓	✓	1.77	564	72	36
38x25	2.5	✓		2.15	465	72	36
50x20	1.6	✓	✓	1.63	615	96	48
50x20	2.0	✓	✓	1.99	502	96	48
50x20	2.5	✓		2.42	412	72	36
50x20	3.0	✓	✓	2.83	353	72	36
50x30	2.0	✓	✓	2.31	434	96	
50x30	2.5	✓		2.82	355	48	
50x40	2.0	✓		2.62	382	90	
76x38	1.6		✓	2.73	366	50	
76x38	2.0	✓	✓	3.37	296	56	
76x38	2.5	✓	✓	4.15	241	45	
76x38	3.0	✓		4.90	204	40	20
76x38	4.0	✓		6.23	161	32	20
80x40	1.6	✓		2.88	347	36	18
80x40	2.5	✓		4.39	228	36	18
102x76	3.5	✓	✓	9.07	110	20	9
102x76	5.0	✓		12.51	80	15	9
102x76	6.0	✓		14.67	68	12	
127x51	2.0	✓		5.38	186	27	
127x51	2.5	✓		6.66	150	27	
127x51	3.0	✓		7.92	126	18	
127x51	3.5	✓		9.07	110	9	
127x51	4.0	✓		10.24	98	12	
127x51	5.0	✓	✓	12.51	80	12	6
127x51	6.0	✓		14.67	68	9	6
152x76	3.5	✓		11.81	85	12	6
152x76	5.0	✓		16.44	61	12	6
152x76	6.0	✓		19.38	52	9	6

NOTE:

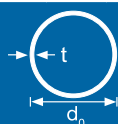
* Minimum order quantities (MOQ) apply.

* C450L0 grade available for some sizes subject to enquiry. Minimum order quantities (MOQ) apply.

* NOPC & OILED available upon enquiry.



STRUCTURAL PIPE (CHS)



Section: Pipe (CHS)
 Standard - Grade: AS/NZS1163 / AS1074
 Surface Finish: PTD / ALLGAL / OILED / NOPC

NB (mm)	d _o (mm)	Nom. Thick (mm)	Class AS1074	Grade		Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre / Tonne	Lengths / Pack	Lengths / MiniPak
				C250L0	C350L0	PTD	ALLGAL				
6500mm Length											
	25.4	2.0	XL		●		✓	1.15	866	91	
20	26.9	2.0	XL	✓	●	✓	✓	1.23	814	127	61
20	26.9	2.3	L	✓	●	✓	✓	1.40	717	127	61
20	26.9	2.6	M	✓		✓	✓	1.56	642	127	61
20	26.9	3.2	H	✓		✓		1.87	535	127	61
25	33.7	2.0	XL	✓	●	✓	✓	1.56	640	91	37
25	33.7	2.6	L	✓	●	✓	✓	1.99	501	91	37
25	33.7	3.2	M	✓		✓	✓	2.41	415	91	37
25	33.7	4.0	H	✓		✓	✓	2.93	341	91	37
32	42.4	2.0	XL	✓	●	✓	✓	1.99	502	61	37
32	42.4	2.6	L	✓	●	✓	✓	2.55	392	61	37
32	42.4	3.2	M	✓		✓	✓	3.09	323	61	37
32	42.4	4.0	H	✓		✓	✓	3.79	264	61	37
40	48.3	2.3	XL		●	✓	✓	2.61	383	61	37
40	48.3	2.9	L	✓	●	✓	✓	3.25	308	61	37
40	48.3	3.2	M	✓		✓	✓	3.56	281	61	37
40	48.3	4.0	H	✓	●	✓	✓	4.37	229	61	37
50	60.3	2.3	XL	✓	●	✓	✓	3.29	304	37	19
50	60.3	2.9	L	✓	●	✓	✓	4.11	244	37	19
50	60.3	3.6	M	✓	●	✓	✓	5.03	199	37	19
50	60.3	4.5	H	✓	●	✓	✓	6.19	161	37	19
65	76.1	2.3	XL	✓	●	✓	✓	4.19	239	37	19
65	76.1	3.2	L	✓	●	✓	✓	5.75	174	37	19
65	76.1	3.6	M	✓	●	✓	✓	6.44	155	37	19
65	76.1	4.5	H	✓	●	✓	✓	7.95	126	37	19
80	88.9	2.6	XL		●	✓	✓	5.53	181	19	10
80	88.9	3.2	L	✓	●	✓	✓	6.76	148	19	10
80	88.9	4.0	M	✓	●	✓	✓	8.38	119	19	10
80	88.9	5.0	H	✓	●	✓	✓	10.35	97	19	10
90	101.6	2.6	XL		●	✓	✓	6.35	158	19	10
90	101.6	3.2	L		●	✓	✓	7.77	129	19	10
90	101.6	4.0	M	✓	●	✓	✓	9.63	104	19	10
90	101.6	5.0	H	✓	●	✓		11.91	84	19	10
100	114.3	2.6	-		●	✓	✓	7.16	140	19	10
100	114.3	3.2	XL		●	✓	✓	8.77	114	19	10
100	114.3	3.6	L	✓	●	✓	✓	9.83	102	19	10
100	114.3	4.5	M	✓	●	✓	✓	12.19	82	19	10
100	114.3	5.4	H	✓	●	✓		14.50	69	19	10

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STRUCTURAL PIPE (CHS)

NB (mm)	d _o (mm)	Nom. Thick (mm)	Class AS1074	Grade		Surface Finish		Nom. Linear Mass (Kg/m)	Nom. Mtre / Tonne	Lengths / Pack	Lengths / MiniPack
				C250L0	C350L0	PTD	ALLGAL				
6500mm Length											
125	139.7	3.0	XL	✓	●	✓	✓	10.11	99	13	7
125	139.7	3.5	L		●	✓	✓	11.76	85	13	7
125	139.7	5.0	M	✓	●	✓	✓	16.61	60	13	7
125	139.7	5.4	H	✓	●	✓	✓	17.89	56	13	7
150	165.1	3.0	XL		●	✓	✓	11.99	83	10	7
150	165.1	3.5	L		●	✓	✓	13.95	72	10	7
150	165.1	5.0	M	✓	●	✓	✓	19.74	51	10	7
150	165.1	5.4	H	✓	●	✓	✓	21.27	47	10	7

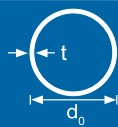
NOTE:

- * ● Denotes tensile strength exceeds AS1074 specification.
- * Non standard sizes, surface finish and lengths available subject to enquiry. Minimum order quantities (MOQ) apply.
- * C450L0 grade for some sizes available subject to enquiry. Minimum order quantities (MOQ) apply.
- * NOPC & OILED available upon enquiry.

d _o (mm)	Nom. Thick (mm)	Surface Finish	Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack
		PTD BLACK			
12000mm Length					
88.9	5.5	✓	11.31	88	19
88.9	7.6	✓	15.24	66	19
114.3	4.8	✓	12.96	77	10
114.3	6.0	✓	16.02	62	10
114.3	8.6	✓	22.42	45	10
141.3	4.8	✓	16.16	62	13
141.3	6.6	✓	21.92	46	13
141.3	9.5	✓	30.88	32	13
168.3	4.8	✓	19.35	52	7
168.3	6.4	✓	25.55	39	7
168.3	7.1	✓	28.22	35	7
168.3	11.0	✓	42.67	23	1
219.1	4.8	✓	25.37	39	1
219.1	6.4	✓	33.57	30	1
219.1	8.2	✓	42.65	23	1
219.1	12.7	✓	64.64	15	1
273.1	4.8	✓	31.76	31	1
273.1	6.4	✓	42.09	24	1



STRUCTURAL PIPE (CHS)



Section: Pipe (CHS)
 Standard: AS/NZS1163 / API 5L
 Surface Finish: PTD BLACK / OILED / NOPC

d ₀ (mm)	Nom. Thick (mm)	Surface Finish	Nom. Linear Mass (Kg/m)	Nom. Mtre/ Tonne	Lengths / Pack
		PTD BLACK			
12000mm Length					
273.1	9.3	✓	60.50	17	1
273.1	12.7	✓	81.55	12	1
323.9	4.8	✓	37.77	26	1
323.9	6.4	✓	50.11	20	1
323.9	9.5	✓	73.65	14	1
323.9	12.7	✓	97.41	10	1
355.6	6.4	✓	55.11	18	1
355.6	9.5	✓	81.08	12	1
355.6	12.7	✓	107.39	9	1
406.4	6.4	✓	63.13	16	1
406.4	9.5	✓	92.98	11	1
406.4	12.7	✓	123.30	8	1
457	4.8	✓	53.53	19	1
457	6.4	✓	71.12	14	1
457	9.5	✓	104.84	10	1
457	12.7	✓	139.15	7	1
508	6.4	✓	79.16	13	1
508	9.5	✓	116.78	9	1
508	12.7	✓	155.12	6	1
610	6.4	✓	95.26	10	1
610	9.5	✓	140.68	7	1
610	12.7	✓	186.06	5	1

NOTE:

- * Non standard sizes, surface finish and lengths available subject to enquiry. Minimum order quantities (MOQ) apply.
- * API bevel ends are standard.
- * Stock lengths are 12 metres.
- * Project supply subject to enquiry.
- * NOPC & OILED available upon enquiry.



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Orrcon Operations Pty Ltd ABN 92 094 103 090
Head Office - 121 Evans Road, Salisbury, QLD 4107
Telephone (07) 3274 0500 Facsimile (07) 3274 0517
For your nearest stockist call 1300 650 303
Orrcon Steel 1300 ORRCON (1300 677 266)
Email info@orrcon.com.au Website www.orrconsteel.com.au
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