



Certificate of Conformity

Certificate num.	Registration date	Version	Valid until	
afp - 1641	13-Nov-2003	Number 18	Issue date 4-Apr-2023	30-Apr-2024

Product designation

Orrfire®, SMARTCOTE®, extra-light pre-painted sprinkler pipe
(Refer to the Schedule/enclosures for further specified details)

Agent/distributor

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Registrant

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Producer

Orrcon Steel
121 Evans Road, SALISBURY, QLD, AUSTRALIA, 4107

Conformance criteria and evaluation

The Orrfire®, SMARTCOTE®, extra-light pre-painted sprinkler pipe has been evaluated and verified as conforming with the relevant requirements of the following criteria.

1. Australian Standard AS 4118.2.1-1995, 'Fire sprinkler systems - Piping - General'.
2. Australian Standard DR 02094, 'Electric resistance welded steel pipe for pressure purposes'.
3. SSL Appraisal Specification FAS-119, Version 4.0, 'Light Wall ERW Steel Pipe, to AS 4118.2.1, & Draft Australian Standard DR02094CP-PDR (20/02/02), for Fire Protection Systems'.

Limitations/conditions of conformance

Limitations/conditions of conformance, where identified on this certificate, are derived from qualifications from evaluation(s) for conformity and/or other related technical documentation. All details with respect to design, assembly and installation instructions and restrictions should be checked against the producer's current technical manual/data sheets and the requirements of the Authority having Jurisdiction.

Specified limitations/conditions, determined from the evaluation for conformity, include the following.

- i. Fire sprinkler system designers, and authorities having jurisdiction, must confirm that the codes or standards used for the system design adequately address the hydraulic characteristics of this product. Full hydraulic analysis is an approved and recommended method of determining that system performance will meet design requirements.
- ii. Pipes shall not be used below ground.

Issued by

Kaj Loh
Executive Officer – ActivFire Scheme



Schedule to Certificate of Conformity

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Producer's description

The production and physical characteristics of Orrfire®, SMARTCOTE®, extra-light pre-painted sprinkler pipe are summarised as follows:

- The pipe is produced as ERW tube from Hot Rolled steel strip.
- Steel is processed in accordance with AS1074.
- Steel properties conform to AS/NZS 1163 Steel Grade 350L0.

Pipes are produced in wall thickness that meet or exceed those specified in AS 4118.2.1 – 1995 providing suitability for use in AS 2118 – conforming sprinkler systems.

All listed sizes are suitable for use with roll-grooved type couplings and fittings of suitable diameter and groove profile. Additionally they are suitable for joining by shouldered-end coupling.

Technical specification

The following details are a representative extract of the technical specification for the Orrfire®, SMARTCOTE®, extra-light pre-painted sprinkler pipe and may be subject to change. Complete and current details should be determined from the designated producer's technical manual/data sheets.

Pipe dimensional data:

Nominal size mm	Nominal outside diameter mm	Nominal inside diameter mm	Nominal wall thickness mm	Mass per metre kg / m
25 mm	33.7 mm	29.7 mm	2.0 mm	1.56 kg
32 mm	42.4 mm	38.4 mm	2.0 mm	1.99 kg
40 mm	48.3 mm	43.7 mm	2.3 mm	2.61 kg
50 mm	60.3 mm	55.7 mm	2.3 mm	3.29 kg
65 mm	76.1 mm	71.5 mm	2.3 mm	4.19 kg
80 mm	88.9 mm	83.7 mm	2.6 mm	5.53 kg
100 mm	114.3 mm	107.9 mm	3.2 mm	8.77 kg
150 mm	165.1 mm	158.3 mm	3.4 mm	13.56 kg

Notes:

1. The above mass values have been calculated based on a steel density of 7850 kg / m³ and assume a pipe of the exact dimensions listed above.
2. Wall thickness; the figures are "nominal" unless otherwise noted as minimum (min).

General:

Orrfire®, SMARTCOTE®, extra-light pre-painted sprinkler pipe is manufactured by using an electric resistance welding method in accordance with the requirements of SSL Appraisal Specification FAS-119: Version 4.0, Light ERW Steel Pipe, to AS 4118 Part 2.1, & Draft Australian Standard DR02094CP-PDR (20/02/02), for Fire Protection Systems'.

Leak-tightness:

The weld zone is tested in-line using an Eddy Current Flaw Detection System. Testing is carried out in accordance with AS 1074 section 2.8 (b) and Appendix B.

Pre-painted external coating:

Pre-painted coating is a water-based semi-gloss polymer coating applied to the external surface of the pipe. The average "dry film thickness" is 10 to 15 microns. The coating is available in red (red gum) or black.

Steel properties, as per AS/NZS 1163 Steel Grade C350L0

Yield strength (MPa) min	350
Ultimate Tensile Strength (MPa) min	430
Minimum elongation (%) where gauge length = 5.65*(S ₀) ^{0.5}	20
Dimensional tolerance conform to AS 1074	