

SAFETY DATA SHEET

1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

1.1 Product identifier

Product name ORRCON ALLGAL OR PREGAL OILED STEEL HOLLOW SECTIONS

Synonyms ELECTRO-GALVANISED OR PREGALVANISED COATED STEEL CHS/RHS/SHS •
ELECTRO-GALVANISED OR PREGALVANISED OIL COATED STEEL HOLLOW SECTIONS •
ELECTRO-GALVANISED OR PREGALVANISED OIL COATED STEEL PIPE • STRUCTURAL ALLGAL OR
PREGAL POWDER COAT QUALITY (PCQ) • STRUCTURAL RHS, CHS, SHS ALLGAL OR PREGAL OIL
COATED, GRADE C250L0, C350L0, C450L0, C350L0/C450L0 • ZINC COATED, OIL COATED STEEL

1.2 Uses and uses advised against

Uses CONSTRUCTION APPLICATIONS • METAL

1.3 Details of the supplier of the product

Supplier name ORRCON MANUFACTURING PTY LTD

Address 121 Evans Rd, Salisbury, QLD, 4107, AUSTRALIA

Telephone 1300 677 266; 07 3274 0500

Fax 07 3274 0517

Email info@orrcon.com.au

Website <http://www.orrconsteel.com.au>

1.4 Emergency telephone numbers

Emergency (07) 3274 0694

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

2.3 Other hazards

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

3. COMPOSITION/ INFORMATION ON INGREDIENTS

3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
STEEL ALLOY	-	-	>95%
ZINC COATING	-	-	<5%
LIQUID HYDROCARBON(S)	-	-	<1%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
ALUMINIUM COATING	-	-	<1%

4. FIRST AID MEASURES

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4.1 Description of first aid measures

Eye	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
Inhalation	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
Skin	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
Ingestion	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
First aid facilities	Eye wash facilities and normal washroom facilities should be available.

4.2 Most important symptoms and effects, both acute and delayed

See Section 11 for more detailed information on health effects and symptoms.

4.3 Immediate medical attention and special treatment needed

Treat symptomatically.

5. FIRE FIGHTING MEASURES

5.1 Extinguishing media

Dry agent, soda ash, sand or lime. Do not use water or foam. Withdraw from area and let fire burn out. Prevent contamination of drains and waterways.

5.2 Special hazards arising from the substance or mixture

Non flammable. Molten material may explode in contact with water.

5.3 Advice for firefighters

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Fires may re-ignite during extinguishing process.

5.4 Hazchem code

None allocated.

6. ACCIDENTAL RELEASE MEASURES

6.1 Personal precautions, protective equipment and emergency procedures

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

6.2 Environmental precautions

Prevent product from entering drains and waterways.

6.3 Methods of cleaning up

If spilt, collect and reuse where possible.

6.4 Reference to other sections

See Sections 8 and 13 for exposure controls and disposal.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

7.2 Conditions for safe storage, including any incompatibilities

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Store flat in load designed racking.

7.3 Specific end uses

No information provided.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

8.1 Control parameters

Exposure standards

No exposure standards have been entered for this product.

Biological limits

No biological limit values have been entered for this product.

8.2 Exposure controls

Engineering controls Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

PPE

Eye / Face	Wear safety glasses. If heating, wear a faceshield.
Hands	Wear leather or cotton gloves.
Body	Wear coveralls.
Respiratory	Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. If heating, wear a Class P2 (Metal fume) respirator.



9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance	METALLIC GREY SOLID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

10. STABILITY AND REACTIVITY

10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

10.2 Chemical stability

Stable under recommended conditions of storage.

10.3 Possibility of hazardous reactions

Polymerization is not expected to occur.

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10.4 Conditions to avoid

Avoid heat, sparks, open flames and other ignition sources.

10.5 Incompatible materials

Incompatible with acids (e.g. nitric acid), evolving flammable hydrogen gas. Dusts will react with oxidising agents (e.g. hypochlorites), acids and alkalis. If molten, will react explosively with water.

10.6 Hazardous decomposition products

May evolve toxic gases if heated to decomposition.

11. TOXICOLOGICAL INFORMATION

11.1 Information on toxicological effects

Acute toxicity	Based on available data, the classification criteria are not met.
Skin	Not classified as an irritant. Prolonged or repeated contact may result in mechanical irritation. Contact with the molten material may cause thermal burns.
Eye	Contact with fumes or dusts generated may result in irritation, pain and redness. Contact with the molten material may cause thermal burns.
Sensitisation	Not classified as causing skin or respiratory sensitisation.
Mutagenicity	Insufficient data available to classify as a mutagen.
Carcinogenicity	Not classified as a carcinogen. However, if used in welding applications, welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).
Reproductive	Insufficient data available to classify as a reproductive toxin.
STOT - single exposure	Over exposure to dust or fumes (if heated) may result in irritation of the nose and throat with ulceration/perforation of the nasal septum. Inhalation of fumes (if welding) may result in metal fume fever, a flu-like illness with dry throat, cough, chills, tight chest, weakness and muscular aches. Effects may be delayed.
STOT - repeated exposure	Not classified as causing organ damage from repeated exposure.
Aspiration	Not classified as causing aspiration.

12. ECOLOGICAL INFORMATION

12.1 Toxicity

No information provided.

12.2 Persistence and degradability

No information provided.

12.3 Bioaccumulative potential

No information provided.

12.4 Mobility in soil

No information provided.

12.5 Other adverse effects

No information provided.

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Waste disposal	For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.
Legislation	Dispose of in accordance with relevant local legislation.

14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

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	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

14.5 Environmental hazards

Not a Marine Pollutant.

14.6 Special precautions for user

Hazchem code None allocated.

15. REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**Poison schedule** Classified as a Schedule 6 (S6) Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).**Classifications** Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).**Inventory listings** **AUSTRALIA: AIC (Australian Inventory of Industrial Chemicals)**
Some components are listed on AIC, or are exempt.

16. OTHER INFORMATION

Additional information

BEFORE ADDING TO FURNACE: Ensure all water, grease, oil, chemical residues or ANY foreign material is removed before placing in furnace as contamination may cause explosion. Preheat material and keep dry before placing into furnace.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

IARC GROUP 2B - POSSIBLE HUMAN CARCINOGEN. This product contains an ingredient which has demonstrated sufficient evidence to have been classified by the International Agency for Research into Cancer (IARC) as possibly carcinogenic to humans and whose use should be strictly monitored and controlled.

PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

PRODUCT NAME ORRCON ALLGAL OR PREGAL OILED STEEL HOLLOW SECTIONS**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m ³	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

Report status

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

Prepared by

Risk Management Technologies
5 Ventnor Ave, West Perth
Western Australia 6005
Phone: +61 8 9322 1711
Fax: +61 8 9322 1794
Email: info@rmt.com.au
Web: www.rmtglobal.com

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