

# SAFETY DATA SHEET

## 1. IDENTIFICATION OF THE MATERIAL AND SUPPLIER

### 1.1 Product identifier

**Product name** ORRCON ORRFIRE PIPE ALLGAL OR PREGAL CLEARTEC COATED C250L0 C350L0  
**Synonyms** ELECTRO-GALVANISED OR PREGALVANIZED CLEAR COATED STEEL CHS/RHS/SHS • ELECTRO-GALVANISED OR PREGALVANIZED CLEAR COATED STEEL HOLLOW SECTIONS • ELECTRO-GALVANISED OR PREGALVANIZED CLEAR COATED STEEL PIPE • ELECTRO-GALVANISED OR PREGALVANIZED CLEAR COATED STEEL TUBE • STRUCTURAL ALLGAL OR PREGAL ZINC COATED, CLEAR COATED TUBE

### 1.2 Uses and uses advised against

**Uses** CONSTRUCTION APPLICATIONS • METAL

### 1.3 Details of the supplier of the product

**Supplier name** ORRCON MANUFACTURING PTY LTD  
**Address** 121 Evans Rd, Salisbury, QLD, 4107, AUSTRALIA  
**Telephone** 1300 677 266; 07 3274 0500  
**Fax** 07 3274 0517  
**Email** [info@orrcon.com.au](mailto:info@orrcon.com.au)  
**Website** <http://www.orrconsteel.com.au>

### 1.4 Emergency telephone numbers

**Emergency** (07) 3274 0694

## 2. HAZARDS IDENTIFICATION

### 2.1 Classification of the substance or mixture

NOT CLASSIFIED AS HAZARDOUS ACCORDING TO SAFE WORK AUSTRALIA CRITERIA

### 2.2 GHS Label elements

No signal word, pictograms, hazard or precautionary statements have been allocated.

### 2.3 Other hazards

Copper, magnesium, aluminium, antimony, iron, manganese, nickel, zinc (and their compounds) in welding, brazing, galvanising or smelting operations all give rise to thermally produced particulates of smaller dimension than may be produced if the metals are divided mechanically. Where insufficient ventilation or respiratory protection is available these particulates may produce "metal fume fever" in workers from an acute or long term exposure.

## 3. COMPOSITION/ INFORMATION ON INGREDIENTS

### 3.1 Substances / Mixtures

Ingredient	CAS Number	EC Number	Content
ZINC COATING	-	-	<5%
STEEL	-	-	>95%
NON HAZARDOUS INGREDIENTS	Not Available	Not Available	Remainder
ACRYLIC COATING	-	-	<1%
ALUMINIUM COATING	-	-	<1%

## 4. FIRST AID MEASURES

#### **4.1 Description of first aid measures**

<b>Eye</b>	If in eyes, hold eyelids apart and flush continuously with running water. Continue flushing until advised to stop by a Poisons Information Centre, a doctor, or for at least 15 minutes.
<b>Inhalation</b>	If inhaled, remove from contaminated area. Apply artificial respiration if not breathing.
<b>Skin</b>	If skin or hair contact occurs, remove contaminated clothing and flush skin and hair with running water. Continue flushing with water until advised to stop by a Poisons Information Centre or a doctor.
<b>Ingestion</b>	For advice, contact a Poisons Information Centre on 13 11 26 (Australia Wide) or a doctor (at once). If swallowed, do not induce vomiting.
<b>First aid facilities</b>	Eye wash facilities and normal washroom facilities should be available.

#### **4.2 Most important symptoms and effects, both acute and delayed**

See Section 11 for more detailed information on health effects and symptoms.

#### **4.3 Immediate medical attention and special treatment needed**

Treat symptomatically.

---

## **5. FIRE FIGHTING MEASURES**

---

### **5.1 Extinguishing media**

Dry agent, soda ash, sand or lime. Do not use water or foam. Withdraw from area and let fire burn out. Prevent contamination of drains and waterways.

### **5.2 Special hazards arising from the substance or mixture**

Non flammable. Molten material may explode in contact with water.

### **5.3 Advice for firefighters**

Evacuate area and contact emergency services. Toxic gases may be evolved in a fire situation. Remain upwind and notify those downwind of hazard. Wear full protective equipment including Self Contained Breathing Apparatus (SCBA) when combating fire. Fires may re-ignite during extinguishing process.

### **5.4 Hazchem code**

None allocated.

---

## **6. ACCIDENTAL RELEASE MEASURES**

---

### **6.1 Personal precautions, protective equipment and emergency procedures**

Wear Personal Protective Equipment (PPE) as detailed in section 8 of the SDS.

### **6.2 Environmental precautions**

Prevent product from entering drains and waterways.

### **6.3 Methods of cleaning up**

If spilt, collect and reuse where possible.

### **6.4 Reference to other sections**

See Sections 8 and 13 for exposure controls and disposal.

---

## **7. HANDLING AND STORAGE**

---

### **7.1 Precautions for safe handling**

Before use carefully read the product label. Use of safe work practices are recommended to avoid eye or skin contact and inhalation. Observe good personal hygiene, including washing hands before eating. Prohibit eating, drinking and smoking in contaminated areas.

### **7.2 Conditions for safe storage, including any incompatibilities**

Store in a cool, dry, well ventilated area, removed from incompatible substances, heat or ignition sources and foodstuffs. Ensure containers are adequately labelled, protected from physical damage and sealed when not in use. Store flat in load designed racking.

### **7.3 Specific end uses**

No information provided.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

### 8.1 Control parameters

#### Exposure standards

Ingredient	Reference	TWA		STEL	
		ppm	mg/m <sup>3</sup>	ppm	mg/m <sup>3</sup>
Iron oxide fume (Fe <sub>2</sub> O <sub>3</sub> ) (as Fe)	SWA [AUS]	--	5	--	--

#### Biological limits

No biological limit values have been entered for this product.

### 8.2 Exposure controls

**Engineering controls** Avoid inhalation. Use in well ventilated areas. Where an inhalation risk exists, mechanical extraction ventilation is recommended.

#### PPE

- Eye / Face** Wear safety glasses. If heating, wear a faceshield.
- Hands** Wear leather or cotton gloves.
- Body** Wear coveralls.
- Respiratory** Where an inhalation risk exists, wear a Class P1 (Particulate) respirator. If heating, wear a Class P2 (Metal fume) respirator.



## 9. PHYSICAL AND CHEMICAL PROPERTIES

### 9.1 Information on basic physical and chemical properties

Appearance	METALLIC GREY SOLID
Odour	SLIGHT ODOUR
Flammability	NON FLAMMABLE
Flash point	NOT RELEVANT
Boiling point	NOT AVAILABLE
Melting point	NOT AVAILABLE
Evaporation rate	NOT AVAILABLE
pH	NOT AVAILABLE
Vapour density	NOT AVAILABLE
Relative density	NOT AVAILABLE
Solubility (water)	INSOLUBLE
Vapour pressure	NOT AVAILABLE
Upper explosion limit	NOT RELEVANT
Lower explosion limit	NOT RELEVANT
Partition coefficient	NOT AVAILABLE
Autoignition temperature	NOT AVAILABLE
Decomposition temperature	NOT AVAILABLE
Viscosity	NOT AVAILABLE
Explosive properties	NOT AVAILABLE
Oxidising properties	NOT AVAILABLE
Odour threshold	NOT AVAILABLE

## 10. STABILITY AND REACTIVITY

### 10.1 Reactivity

Carefully review all information provided in sections 10.2 to 10.6.

### 10.2 Chemical stability

Stable under recommended conditions of storage.

**10.3 Possibility of hazardous reactions**

Polymerization is not expected to occur.

**10.4 Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5 Incompatible materials**

Incompatible with acids (e.g. nitric acid), evolving flammable hydrogen gas. Dusts will react with oxidising agents (e.g. hypochlorites), acids and alkalis. If molten, will react explosively with water.

**10.6 Hazardous decomposition products**

May evolve toxic gases if heated to decomposition.

**11. TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects**

**Acute toxicity** Based on available data, the classification criteria are not met.

**Information available for the ingredients:**

Ingredient	Oral LD50	Dermal LD50	Inhalation LC50
STEEL	30000 mg/kg (rat)	--	--

**Skin** Not classified as an irritant. Prolonged or repeated contact may result in mechanical irritation. Contact with the molten material may cause thermal burns.

**Eye** Contact with fumes or dusts generated may result in irritation, pain and redness. Contact with the molten material may cause thermal burns.

**Sensitisation** Not classified as causing skin or respiratory sensitisation.

**Mutagenicity** Insufficient data available to classify as a mutagen.

**Carcinogenicity** Not classified as a carcinogen. However, if used in welding applications, welding fume is classified as possibly carcinogenic to humans (IARC Group 2B).

**Reproductive** Insufficient data available to classify as a reproductive toxin.

**STOT - single exposure** Over exposure to dust or fumes (if heated) may result in irritation of the nose and throat with ulceration/perforation of the nasal septum. Inhalation of fumes (if welding) may result in metal fume fever, a flu-like illness with dry throat, cough, chills, tight chest, weakness and muscular aches. Effects may be delayed.

**STOT - repeated exposure** Not classified as causing organ damage from repeated exposure.

**Aspiration** Not classified as causing aspiration.

**12. ECOLOGICAL INFORMATION**

**12.1 Toxicity**

No information provided.

**12.2 Persistence and degradability**

No information provided.

**12.3 Bioaccumulative potential**

No information provided.

**12.4 Mobility in soil**

No information provided.

**12.5 Other adverse effects**

No information provided.

**13. DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods**

**Waste disposal** For small amounts, absorb with sand, vermiculite or similar and dispose of to an approved landfill site. For large quantities, contact the manufacturer/supplier for additional information. Prevent contamination of drains and waterways as aquatic life may be threatened and environmental damage may result.

Legislation Dispose of in accordance with relevant local legislation.

## 14. TRANSPORT INFORMATION

NOT CLASSIFIED AS A DANGEROUS GOOD BY THE CRITERIA OF THE ADG CODE, IMDG OR IATA

	LAND TRANSPORT (ADG)	SEA TRANSPORT (IMDG / IMO)	AIR TRANSPORT (IATA / ICAO)
14.1 UN Number	None allocated.	None allocated.	None allocated.
14.2 Proper Shipping Name	None allocated.	None allocated.	None allocated.
14.3 Transport hazard class	None allocated.	None allocated.	None allocated.
14.4 Packing Group	None allocated.	None allocated.	None allocated.

### 14.5 Environmental hazards

Not a Marine Pollutant.

### 14.6 Special precautions for user

Hazchem code None allocated.

## 15. REGULATORY INFORMATION

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

**Poison schedule** A poison schedule number has not been allocated to this product using the criteria in the Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP).

**Classifications** Safe Work Australia criteria is based on the Globally Harmonised System (GHS) of Classification and Labelling of Chemicals (GHS Revision 7).

**Inventory listings** **AUSTRALIA: AIIC (Australian Inventory of Industrial Chemicals)**  
All components are listed on AIIC, or are exempt.

## 16. OTHER INFORMATION

**Additional information** BEFORE ADDING TO FURNACE: Ensure all water, grease, oil, chemical residues or ANY foreign material is removed before placing in furnace as contamination may cause explosion. Preheat material and keep dry before placing into furnace.

RESPIRATORS: In general the use of respirators should be limited and engineering controls employed to avoid exposure. If respiratory equipment must be worn ensure correct respirator selection and training is undertaken. Remember that some respirators may be extremely uncomfortable when used for long periods. The use of air powered or air supplied respirators should be considered where prolonged or repeated use is necessary.

IARC GROUP 2B - POSSIBLE HUMAN CARCINOGEN. This product contains an ingredient which has demonstrated sufficient evidence to have been classified by the International Agency for Research into Cancer (IARC) as possibly carcinogenic to humans and whose use should be strictly monitored and controlled.

#### PERSONAL PROTECTIVE EQUIPMENT GUIDELINES:

The recommendation for protective equipment contained within this report is provided as a guide only. Factors such as form of product, method of application, working environment, quantity used, product concentration and the availability of engineering controls should be considered before final selection of personal protective equipment is made.

#### HEALTH EFFECTS FROM EXPOSURE:

It should be noted that the effects from exposure to this product will depend on several factors including: form of product; frequency and duration of use; quantity used; effectiveness of control measures; protective equipment used and method of application. Given that it is impractical to prepare a report which would encompass all possible scenarios, it is anticipated that users will assess the risks and apply control methods where appropriate.

**Abbreviations**

ACGIH	American Conference of Governmental Industrial Hygienists
CAS #	Chemical Abstract Service number - used to uniquely identify chemical compounds
CNS	Central Nervous System
EC No.	EC No - European Community Number
EMS	Emergency Schedules (Emergency Procedures for Ships Carrying Dangerous Goods)
GHS	Globally Harmonized System
GTEPG	Group Text Emergency Procedure Guide
IARC	International Agency for Research on Cancer
LC50	Lethal Concentration, 50% / Median Lethal Concentration
LD50	Lethal Dose, 50% / Median Lethal Dose
mg/m <sup>3</sup>	Milligrams per Cubic Metre
OEL	Occupational Exposure Limit
pH	relates to hydrogen ion concentration using a scale of 0 (high acidic) to 14 (highly alkaline).
ppm	Parts Per Million
STEL	Short-Term Exposure Limit
STOT-RE	Specific target organ toxicity (repeated exposure)
STOT-SE	Specific target organ toxicity (single exposure)
SUSMP	Standard for the Uniform Scheduling of Medicines and Poisons
SWA	Safe Work Australia
TLV	Threshold Limit Value
TWA	Time Weighted Average

**Report status**

This document has been compiled by RMT on behalf of the manufacturer, importer or supplier of the product and serves as their Safety Data Sheet ('SDS').

It is based on information concerning the product which has been provided to RMT by the manufacturer, importer or supplier or obtained from third party sources and is believed to represent the current state of knowledge as to the appropriate safety and handling precautions for the product at the time of issue. Further clarification regarding any aspect of the product should be obtained directly from the manufacturer, importer or supplier.

While RMT has taken all due care to include accurate and up-to-date information in this SDS, it does not provide any warranty as to accuracy or completeness. As far as lawfully possible, RMT accepts no liability for any loss, injury or damage (including consequential loss) which may be suffered or incurred by any person as a consequence of their reliance on the information contained in this SDS.

**Prepared by**

Risk Management Technologies  
5 Ventnor Ave, West Perth  
Western Australia 6005  
Phone: +61 8 9322 1711  
Fax: +61 8 9322 1794  
Email: [info@rmt.com.au](mailto:info@rmt.com.au)  
Web: [www.rmtglobal.com](http://www.rmtglobal.com)

**[ End of SDS ]**